

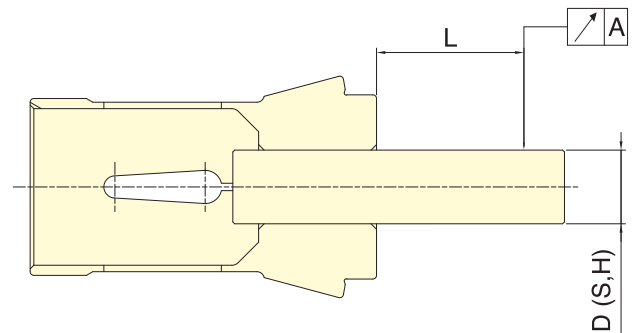
DIN 6343 Collet standard
筒夾規範

保留規格修改的權利
Subject to technical changes

外型尺寸 DIMENSIONS

| 彈性筒夾 Collet | 最大夾持能力 Max. Chucking Capacity (mm) | | | d | D | D1 | L | 適合筒夾夾頭 |
|----------------|---------------------------------------|----------------|--------------|----|-----|----|-----|------------------------------------|
| | 圓棒 Round | 六角材 Hexagom | 方材 Square | | | | | Matching Collet Chuck |
| 161E | 3~26 | 4~22 | 4~18 | 32 | 45 | 34 | 75 | CL-26, CL-26A4 |
| 163E | 3~30 | 4~26 | 4~20 | 35 | 48 | 38 | 80 | CL-30, CL-30A4 |
| 171E | 3~36 | 6~32 | 6~26 | 42 | 55 | 42 | 94 | CL-36, CL-36A5 |
| 173E | 3~42 | 6~36 | 6~29 | 48 | 60 | 50 | 94 | CL-42, CL-42A5, CL-42A6 |
| 177E | 5~52 | 8~45 | 7~36 | 58 | 70 | 60 | 94 | CL-52, CL-52A6 |
| 185E | 5~60 | 8~52 | 7~42 | 66 | 84 | 73 | 110 | CL-6017, CL-6022, CL-60A6, CL-60A8 |
| 193E | 20~80 | 18~69 | 15~56 | 90 | 107 | 92 | 130 | CL-80, CL-80A8 |

| 測棒 D(S,H) Test Bar D(S,H) | L mm | A DIN | |
|------------------------------|------|---------|---------|
| | | Class 1 | Class 2 |
| 0.5~1.0 | 3 | 0.015 | 0.015 |
| 1.0~1.6 | 6 | 0.015 | 0.020 |
| 1.6~3.0 | 10 | 0.015 | 0.020 |
| 3.0~6.0 | 16 | 0.015 | 0.020 |
| 6.0~10.0 | 25 | 0.015 | 0.020 |
| 10.0~18.0 | 40 | 0.020 | 0.030 |
| 18.0~24.0 | 50 | 0.020 | 0.030 |
| 24.0~30.0 | 60 | 0.020 | 0.030 |
| 30.0~50.0 | 80 | 0.030 | 0.040 |
| 50.0~60.0 | 100 | 0.030 | 0.040 |



Note: Collets chuck are conformed to DIN 6343 Class2.
註:一般內筒夾 精度為DIN二級