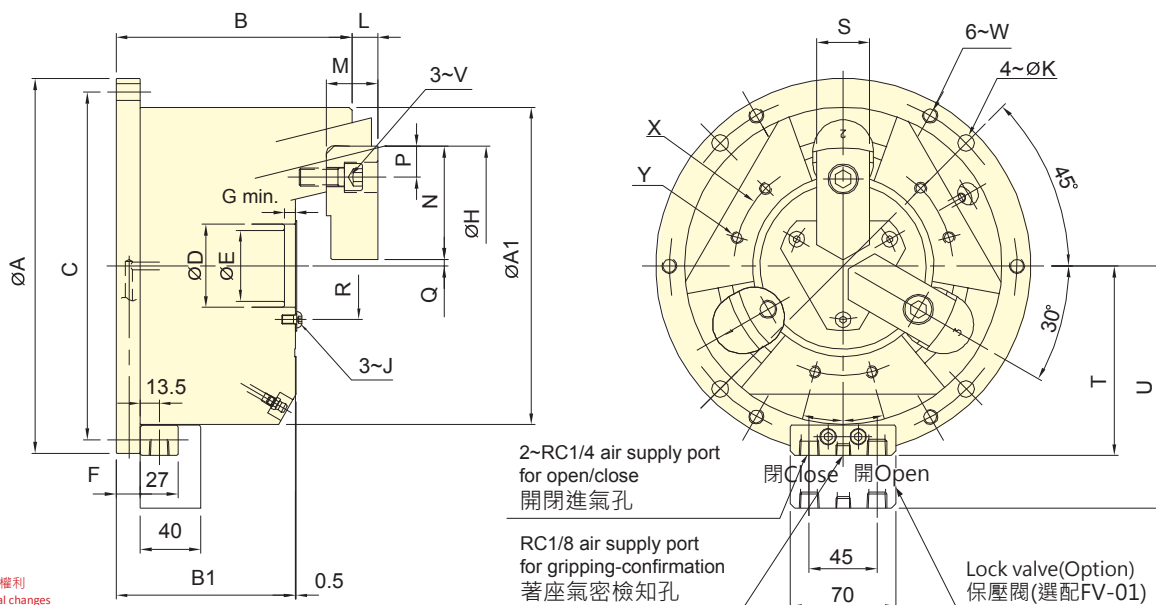




- 內建油壓缸，當使用氣壓做為動力源時，可選配保壓閥組件。
- 立置式夾頭可同時將工件做徑向夾持與軸向後拉，使工件不上浮並緊貼座金基準面。適合鑽床、銑床或切削中心機使用。
- 高剛性硬化處理的本體與圓柱後拉機構，並經過軸孔精搪，確保高夾持精度與耐用度，適合重切削場合。
- 可與立置夾頭座板組合進行加工。
- Build-in hydraulic cylinder; it can also work with lock valve and be driven by air pressure.
- Radial clamp and axial pull down at the same time, keep the workpiece attaching close to the base surface of the chuck.
- Almost no workpiece uplifting displacement.
- Suitable for drilling, milling and other machines.
- The body with heat treatment and the organization of cylinder pull-down and fine boring, which guarantee to the high clamping precision and durability, it's suitable for heavy duty machining.
- Can work together with multi-plate.
- 氣密檢知 (選配)。
- Air-tight pressure detect function is optional.



保留規格修改的權利
Subject to technical changes

技術規格 SPECIFICATIONS

型號	爪行程 (直徑)	夾持直徑		最大夾持力		最大使用壓力		最低使用壓力	空氣消耗量 使用壓力 6.0 kgf/cm ²	重量
		最大	最小	氣壓	油壓	氣壓	油壓			
		Max.	Min.	Pneumatic	Hydraulic	Pneumatic	Hydraulic			
Model	Jaw stroke (Dia.)	Chucking Dia.		Max. clamping force		Max. pressure		Min. pressure	Air consumption	Weight
	mm	mm	mm	kN(kgf)	kN(kgf)	MPa(kgf/cm ²)	MPa(kgf/cm ²)	kgf/cm ²	lit (at 6.0 kgf/cm ²)	kg
SU-304	3	60	5	6.7(683)	16.0(1632)	0.6(6)	1.3(13)	2	0.26	7.4
SU-306	5	105	31	18.5(1886)	40.0(4079)	0.6(6)	1.3(13)	2	0.58	18.0
SU-308	5	132	32	37.0(3773)	80.0(8158)	0.6(6)	1.3(13)	2	1.02	31.5

外型尺寸 DIMENSIONS

Model	A(h7)	A1	B	B1	C	D(H6)	E	F	G	H(H6)	J	K	L max.	L min.
SU-304	148	110	101.5	83.5	130	32	24	15	4.5	84	M5	9	7	1
SU-306	206	168	136.5	104	188	35	25	18	6	129	M5	11	15	5
SU-308	248	210	152	115	230	55	45	18	7	156	M6	11	17	7

Model	M	N	P	Q max.	Q min.	R	S	T	U	V	W	X (p.c.d)	Y
SU-304	17	40	9.5	2.75	1.25	42	20	75.5	110.5	M6	M8x1.25	62	6~M5x10
SU-306	30	50	17	15.75	13.25	49	30	104.5	139.5	M10	M10x1.5	72	6~M6x12
SU-308	34	63	20.5	16.25	13.75	71	35	125.5	160.5	M12	M10x1.5	95	6~M6x12