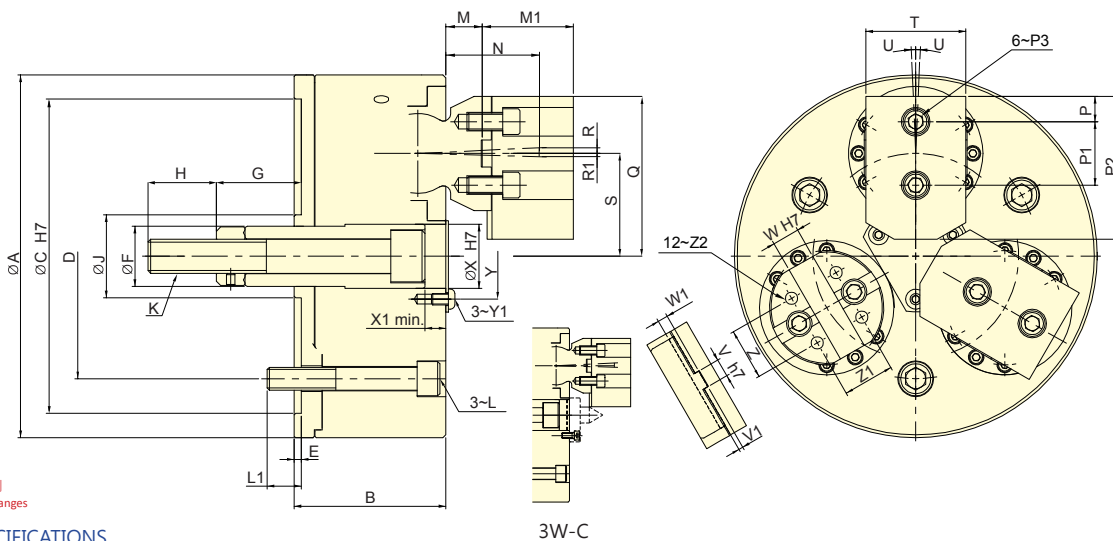




- 三爪擺動夾持工件。(自動求心型 3W)
- 適合鑄件及鍛件等原材料進行加工。
- 防塵及防切削液密封圈，使保養工作更加便利。
- 擺動機構零件均以合金鋼加以熱處理硬化及研磨，以提升產品使用壽命。
- 三爪擺動夾持工件。(中心補償型 3W-C)
- 工件偏心補償量2mm，中心頂針定位。
- Swing and grasp the workpiece to three jaw. (3W is automatically positioned to the center type)
- Suitable for such materials as the casting and forging to process.
- Seal proof for dust and cutting fluid, it is more convenient when maintenance.
- Swing parts are to heat treatment hardened and ground for steel, in order to improve products service life.
- Swing and grasp the workpiece to three jaw. (3W-C is center compensation type.)
- The workpieces compensation of eccentric is 2 mm, fixed position for the center thimble.

特殊動力夾頭



保留規格修改的權利  
Subject to technical changes

技術規格 SPECIFICATIONS

型號	楔心行程	爪行程 (直徑)	夾持外徑 Chucking OD.	夾持內徑 Chucking ID.	容許油壓缸 推力	最大夾持力	最高迴轉數	I	重量	適用迴轉缸	補償量
Model	Plunger stroke	Jaw stroke (Dia.)	最小 Min.~最大 Max.	最小 Min.~最大 Max.	Max. D.B. pull	Max. clamping force	Max. speed	Moment of inertia	Weight	Matching cyl.	Compensation
	mm	mm	mm	mm	kN (kgf)	kN (kgf)	min <sup>-1</sup> (r.p.m.)	kg·m <sup>2</sup>	kg		mm
3W-08	14.4	9.8	16~150	76~203	25(2550)	75.0(7650)	4300	0.12	23	RK-100(N)	-
3W-C08	14.4	9.8	16~150	76~203	25(2550)	75.0(7650)	4300	0.12	23	RK-100(N)	2
3W-10	17.5	12.5	50~205	85~235	35.3(3600)	105.9(10800)	2500	0.37	48.6	RK-125(N)	-
3W-C10	17.5	12.5	50~205	85~235	35.3(3600)	105.9(10800)	2500	0.37	48.6	RK-125(N)	2
3W-12	17.5	12.5	63~240	127~305	31(3160)	105.9(10800)	2400	0.73	65	RK-125(N)	-
3W-C12	17.5	12.5	63~240	127~305	31(3160)	105.9(10800)	2400	0.73	65	RK-125(N)	2
3W-15	22.5	15.9	176~317	165~381	56(5600)	168.2(16800)	2200	1.81	97	RK-150(N)	-
3W-C15	22.5	15.9	176~317	165~381	56(5600)	168.2(16800)	2200	1.81	97	RK-150(N)	3

外型尺寸 DIMENSIONS

Model	A	B	C (H7)	D	E	F	G max.	G min.	H	J	K	L	L1	M	M1	N	P	P1	P2
3W-08	210	89	170	133.4	5	34	51.9	37.5	40	50	M18x2.5	M12	19	15.8	60	52.7	16	38	80
3W-C08	210	89	170	133.4	5	34	51.9	37.5	40	50	M18x2.5	M12	19	15.8	60	52.7	16	38	80
3W-10	254	106	220	171.4	5	42	67.5	50	48	58	M24x3	M16	24	25.5	64	65.6	17.8	44.4	100
3W-C10	254	106	220	171.4	5	42	67.5	50	48	58	M24x3	M16	24	25.5	64	65.6	17.8	44.4	100
3W-12	304	106	220	171.4	5	42	67.5	50	48	58	M24x3	M16	24	25.5	64	65.6	17.8	44.4	100
3W-C12	304	106	220	171.4	5	42	67.5	50	48	58	M24x3	M16	24	25.5	64	65.6	17.8	44.4	100
3W-15	381	120	300	235	5	55	62.5	40	46	80	M27x3	M20	30	35.4	69	74.3	19.25	63.5	140
3W-C15	381	120	300	235	5	55	62.5	40	46	80	M27x3	M20	30	35.4	69	74.3	19.25	63.5	140

Model	P3	Q	R	R1	S	T	U	V (h7)	V1	W (H7)	W1	X(H7)	X1	Y	Y1	Z	Z1	Z2
3W-08	M12	95	2.69	2.24	60	57	2	7.94	3	12.68	7	34	3.5	46	M6	32	32	M10
3W-C08	M12	95	2.69	2.24	60	57	2	7.94	3	12.68	7	34	3.5	46	M6	32	32	M10
3W-10	M12	112	4.03	2.26	72	70	2.5	12.7	3	19.03	7	45	5	60	M8	36	36	M10
3W-C10	M12	112	4.03	2.26	72	70	2.5	12.7	3	19.03	7	45	5	60	M8	36	36	M10
3W-12	M12	132.5	4.03	2.26	92.5	70	2	12.7	3	19.03	7	45	5	60	M8	36	36	M10
3W-C12	M12	132.5	4.03	2.26	92.5	70	2	12.7	3	19.03	7	45	5	60	M8	36	36	M10
3W-15	M12	172	5.14	2.83	121	80	2	12.7	3	19.03	7	56	3	90	M8	36	36	M10
3W-C15	M12	172	5.14	2.83	121	80	2	12.7	3	19.03	7	56	3	90	M8	36	36	M10